

**In the Abstract** (Clean Copy)

A process for manufacturing of an electroluminescent film including depositing on a pliable, transparent, nonconductive substrate a cord made of a resistive material to form at least one zone, depositing at least seven layers of an electroluminescent material on the resistive material and the cord to form a complex within the zone by alternating steps of coating and drying, and covering the complex within a pliable film.